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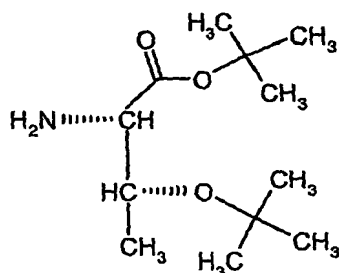
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- (71) Applicant (for all designated States except US): **WOCKHARDT LIMITED** [IN/IN]; Wockhardt Towers, Bandra-Kurla Complex, Bandra (East), Mumbai 400 051 (IN).
- (72) Applicants and Inventors: **JAWEED MUKARRAM**, Siddiqui, Mohammed [IN/IN]; Wockhardt Ltd., L-1, MIDC, Chikalthana, Aurangabad 431 210 (IN). **BHARGAV, Krishnaji, Upadhye** [IN/IN]; Wockhardt Ltd., L-1, MIDC, Chikalthana, Aurangabad 431 210 (IN). **HEGDE, Deep, Virupaksha** [IN/IN]; Wockhardt Ltd., L-1, MIDC, Chikalthana, Aurangabad 431 210 (IN).
- (74) Common Representative: **WOCKHARDT LIMITED**; c/o SETHA, Ramesh, Wockhardt Towers, Bandra-Kurla Complex, Bandra (East), Mumbai- 400 051 (IN).
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(54) Title: METHOD FOR THE MANUFACTURE OF L-THREONINE-O-(1,1-DIMETHYLETHYL)-1,1-DIMETHYLETHYL ESTER



(I)

(57) Abstract: The present invention relates to a new and efficient process for the manufacture of L-Threonine-O-(1,1-dimethylethyl) ester; [H-Thr-(tBu)-O-tBu] of Formula (I). The compound of Formula (I) is a key product for the manufacture of human insulin from porcine or bovine insulin.